CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

ZE-16083-01-00-EN15085-2023.0006.001

DVS ZERT GmbH hereby certifies that the welding company

Metallbau Glawion GmbH
Heinrich-Hertz-Straße 1
16225 Eberswalde
Germany

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1 in the type of activity P

in the range indicated in the annex.

validity: 2023-03-27 until 2026-02-25

Düsseldorf, 2023-03-27
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) BORST

Dipl.-Ing. GURSCHKE
Head of certification body

ECWRV
DAkkS Deutsche Akkreditierungsstelle D-ZE-16083-01-00

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.1, 1.2 1.2 1.3 3.2	t = 3 - 40 mm t = 1.5 - 4 mm t = 3 - 10 mm t = 5 - 6 mm	FW, BW FW FW, BW BW, Hardox
141	1.1, 1.2 8.1	t = 3 - 12 mm t = 1.5 - 8 mm	FW, BW FW, BW
786	8.1	t ≥ 3 mm	FW, BW, M6

Area of Application:

- New build of components for railway vehicles
- Components: Control cabinets, various smaller welded assemblies for indoor use

Responsible welding coordinator(s): Kerstin Köhler, IWE — born: 1974-02-28

1st deputy(ies) of the responsible welding coordinator(s): Frederik Glawion, IWS — born: 1975-07-29

Others deputies: -

Remarks: The welding coordinator Kerstin Köhler is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Register no.: DVSZERT/15085/CL1/006/23/1

General provisions:
The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.